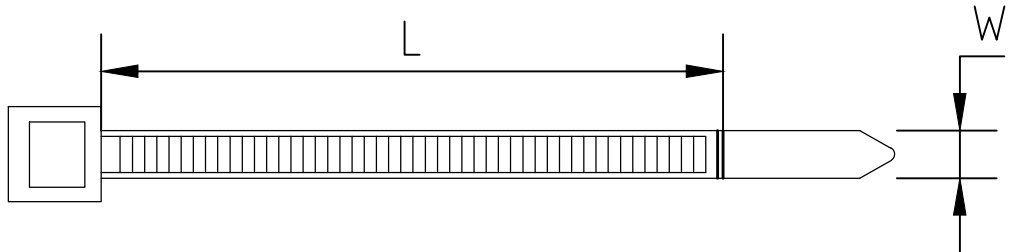


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SCOPE OF SUPPLY









SL.NO.	DESCRIPTION	DIM in mm	
		LENGTH (L)	WIDTH (W)
1	FIRE RETARDANT CABLE TIE	370	4.8

TECHNICAL REQUIREMENTS

1. MATERIAL: UL APPROVED NYLONAS PER66
2. COLOUR: BLACK
3. FIRE SAFET PERFORMANCE AS PER EN45545-2 HL3
4. UL APPROVED.

UN CONTROLLED COPY

GRADE No.	N1	0.025	▽
VALUE	N2	0.05	▽
SYMBOL	N3	0.1	▽
	N4	0.2	▽
	N5	0.4	▽
	N6	0.8	▽
	N7	1.6	▽
	N8	3.2	▽
	N9	6.3	▽
	N10	12.5	▽
	N11	25	▽
	N12	50	▽
SURFACE ROUGHNESS			

SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE		COMPANY STD./I.S	Wt. (Kg)	
										MATERIAL		
						PRODUCT	MUMBAI METRO CARS L2 & L7					
						REF DRG						
						MATERIAL	NYLON-66					
						HEAT TREAT.			APPD	SYLAJA V	23.11.19	
						SURFACE TREAT.			REVD	K NAGARAJ	23.11.19	
						TITLE	CABLE TIE (370mm X 4.8mm)		CHKD	DIVYA S	23.11.19	
DRWN	PALLAVI	23.11.19										
SCALE		 	SHEET	Wt.(Kg)								
NTS			1 OF 1	0								
						DRG No.					ALT	
						525-21954						
ALT.NO.	ECN NO/CHANGES				DATE	BY	CHKD	APPD	 BEML LIMITED <small>NEW FRONTIERS - NEW DREAMS</small>			



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